#### DISCOVER THE FEATURES OF OUR SELECTION OF SOLID CARBIDE DRILLS.

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# RECORD 25

The solid carbide drills type RECORD 2S guarantee the maximum volume of removed chip and a longer tool life for the machining of steels, cast iron and non-ferrous

materials. Available in 3xd and 5xd versions with and without internal coolant.



## RECORD VA

The solid carbide drills type RECORD VA are specifically designed for the machining of stainless steel, heat-resistant alloys and titanium alloys. Available in 3xd, 5xd and 8xd versions with and without internal coolant.



### RECORD EVOLUTION TP

For the machining of materials with hardness superior to 50 HRC, ILIX offers the solid carbide drills type RECORD EVOLUTION TP. Available with execution 5xd, without internal coolant.



# RECORD DH

The solid carbide drills type RECORD DH i are designed for deep hole drilling in steels, stainless steels, cast iron and heat-resistant alloys. Available in micrograin K20F in 8xd and 12xD versions and

in micrograin K30F from 15xD version up to 40xd. Execution with 4 margin lands and internal coolant.



# RECORD DH ALU

Specifically designed for drilling deep holes in aluminium, aluminium alloys and non-ferrous materials, RECORD DH ALU drills are available from 15xD up to 30xD versions, with internal coolant. Thanks to the new polishing and lapping process they guarantee a longer tool life and higher cutting parameters.



# MICRO DRILL

Our MICRO drills are suitable for machining steels, stainless steels and cast iron , with cutting depths up to 20xD. Four margin lands and specific coolant holes

able of doubling the emulsion quantity while having the same pressure.

